

## Receiving Report

Date: 10/4/12

Batch No: M 114352

Supplier: Magna

Dart P/O: ~~11590~~ 11621

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: ☒ Yes ☐ No ☒ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 1016112 N/A ☐

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>see P/O</u>	<u>4 B10</u>					

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin: 10/4/13  
 Date  
 Received/Costing CZ  
 Initial

Location \_\_\_\_\_

**Magna Stainless**

5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

**INVOICE**

Pg 1 of 1 I025516

**SOLD TO:**

00003858  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

**SHIP TO:**

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR:Y

INVOICE DATE:	04/12/10
ORDER DATE:	04/08/10
SHIP DATE:	04/12/10
ORDER NUMBER:	W027937
PURCHASE ORDER:	PO11621

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		3	PC	ALUMINUM FLATS AFL 6061 T6 3/8" x 1" x R/L L036797 20' 3 PC/26 LB	3 UN	20.00	60.00
		1	PC	AFL 6061 T6 1" x 4" x R/L L034435 20' 1 PC/94 LB	1 UN	215.00	215.00
		1	PC	ALUM RECT TUBE ART 6061 T6 SC 2" x 4" x .120" x R/L L037453 20' 1 PC/34 LB DO NOT CHANGE MY PICKS PLEASE	1 UN	74.00	74.00
		2	PC	ALUMINUM SHEET ASH 6061 T6 .125" x 48" x 96" L035652 2 PC/115 LB	2 UN	205.00	410.00

RECEIVED APR 16 2010

04/13/10 09:45:27

PST Exmp No:EXEMPT

Merchandise:	759.00
Surcharges:	
No Tax Costs:	
GST	37.95
Total Due:	796.95

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471  
G.S.T. # 881565899 RT0001

# Purchase Order Receipt Listing

Page 1 of 1

April 13, 2010 10:12:47 AM

All amounts are calculated in domestic currency.

All Vendors PO ID pol1621 Receipt Dates from 4/13/10 to 4/13/10 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAG002 Magna Stainless									
PO11621	2		M6061T6S.125	sf	4/13/10	4/13/10	64.0000	\$6.41	0.0000	0	\$410.00 ✓
CAD	No		6061-T6 .125 Sheet	sf	64.0000	LAVO01		\$410.00	0.0000	0	
			114352								
	3		M6061T6B1.000X04. f		4/13/10	4/13/10	20.0000	\$17.92	0.0000	0	CL \$358.32
			000								
	No		6061-T6 Bar 1.00 x f		12.0000	LAVO01		\$358.32	0.0000	0	/
			4.00								
			114352								
	6		M6061T6B0.375X01. f		4/13/10	4/13/10	60.0000	\$1.00	0.0000	0	\$60.00 ✓
			000								
	No		6061T6 BAR .375 x f		60.0000	LAVO01		\$60.00	0.0000	0	
			1.00								
			114352								
	11		M6061T6TR4.0X2.0 f		4/13/10	4/13/10	20.0000	\$3.70	0.0000	0	\$74.00 ✓
			W125								
	No		6061-T6 Rect Tube f		20.0000	LAVO01		\$74.00	0.0000	0	
			4.0 x 2.0 x .125w								
			114352								

Total Received Quantity:	164.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$902.32
Total Balance Due Quantity:	0.0000



# Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



## PACKING LIST

Page 1 of 1

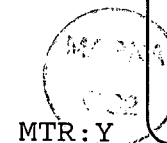
I025516

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY, ON  
K6A 1K7  
Contact: CHANTAL

HAWKESBURY, ON  
K6A 1K7  
Ship Terms: PREPAID



### SPECIAL INSTRUCTIONS

m114352

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO		
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO11621		
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W027937	NET 30 DAYS		NIR:R-557065-1		04/08/10	04/12/10	04/12/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
3		PC	ALUMINUM FLATS AFL 6061 T6 3/8" x 1" x R/L			3
1		PC	20' 26 LB / 3 PC AFL 6061 T6 1" x 4" x R/L	L036797	47707	3
			20' 94 LB / 1 PC	L034435	7892	1
1		PC	ALUM RECT TUBE ART 6061 T6 SC 2" x 4" x .120" x R/L			1
			20' 34 LB / 1 PC	L037453	729559	1
			DO NOT CHANGE MY PICKS PLEASE			
2		PC	ALUMINUM SHEET ASH 6061 T6 .125" x 48" x 96"			2
			115 LB / 2 PC	L035652	3321301	2
CY 10/4/12						
Bundles: 1	Skids: 1			Approx	Weight:	269 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_

**DART**  
aerospaceDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11621

Purchase Order Date 4/08/10

PO Print Date 4/08/10

Page Number 1 of 3

## Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA**FAXED** 4/14/10  
4/14/10

## Contact Name

## Vendor Phone

800 363 6646

## Vendor Fax

514 339 1105

## Vendor Account Nbr

## Buyer

Chantal Lavoie

## Requisition Nbr

## Tax Resale Nbr

10127-2607

## Terms

Net 30

## Currency

CAD

## FOB

## Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6R0.625	6061-T6 Round Bar .625"	4/13/10 Yes	60.00 f	Yours ppd	\$2.5833	\$155.00
		Special Inst:	MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221				
2	M6061T6S.125 ✓	6061-T6 .125 Sheet	4/13/10 Yes	64.00 sf	Yours ppd	\$6.4062	\$410.00
		Special Inst:	MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209				
3	M6061T6B1.000X04.000 ✓	6061-T6 Bar 1.00 x 4.00	4/13/10 Yes	12.00 20 f	Yours ppd	\$17.9160	\$214.99
		Special Inst:	MATERIAL: 6061-T6				

4/08/10

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11621

Purchase Order Date 4/08/10

PO Print Date 4/08/10

Page Number 2 of 3

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

/T651/T6510/T6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-  
225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-  
200/8 OR AMS 4160 OR ASTM B221  
OR ASTM B221

5	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	4/13/10 Yes	12.00 f	Yours ppd	\$5.4167	\$65.00
		Special Inst:	AS ABOVE				
6	M6061T6B0.375X01.000 C 21014/12	6061T6 BAR .375 x 1.00	4/13/10 Yes	60.00 f	Yours ppd	\$1.0000	\$60.00
		Special Inst:	AS ABOVE				
7	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	4/13/10 Yes	60.00 f	Yours ppd	\$8.2500	\$495.00
		Special Inst:	AS ABOVE				
8	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	4/13/10 Yes	12.00 f	Yours ppd	\$21.5000	\$258.00
		Special Inst:	AS ABOVE				
9	M7075T6B1.000X1.000	7075 T6 BAR 1.00 x1.00	4/13/10 Yes	12.00 f	Yours ppd	\$24.5830	\$295.00
		Special Inst:	MATERIAL: 7075-T73/7075- T7351/T73510/T73511 BAR PER AMS-QQ-A-200/11 OR AMS-QQ- A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12				

4/08/10

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

\*\*\*PO REPRINT\*\*\*

Purchase Order ID PO11621

Purchase Order Date 4/08/10

PO Print Date 4/08/10

Page Number 3 of 3

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

10	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	4/13/10	12.00	Yours ppd	\$24.5800	\$294.96
			Yes	f			

Special Inst: MATERIAL 17-4 PH SS BAR  
PER AMS 5604/5643  
GRAIN MUST RUN ALONG  
LENGHT OF BAR  
MIN: YIELD TENSILE STRENGHT =  
100KSI  
MIN: ULTIMATE TENSILE  
STRENGHT = 150 KSI

11	M6061T6TR4.0X2.0W125 ✓	6061-T6 Rect Tube 4.0 x 2.0 x .125w	4/13/10	20.00	Yours ppd	\$3.7000	\$74.00
			Yes	f			

Special Inst: MATERIAL: 6061-T6  
/T651/T6510/T6511/T62  
RECTANGLE TUBING  
PER AMS-QQ-A-225/8 OR AMS  
4117/4128/4115/4116 OR  
PER AMS-QQ-A-200/8 OR AMS 4160

12	M2024T3S.040	2024-T3 .040 sheet	4/13/10	96.00	Yours ppd	\$6.0900	\$584.64
			Yes	sf			

Special Inst: MATERIAL: 2024-T3 ALUMINUM  
SHEET  
PER QQ-A-250/4 OR AMS-QQ-A-  
250/4 OR ASTM 4037 OR ASTM B209

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

PO Total: \$2,906.58

Change Nbr: 2

Change Date: 4/08/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

# sapa:

## ROCKWELL CERTIFICATION

<b>Customer</b>	<b>Date</b>	<b>Location</b>
MAGNA STAINLESS INC.	2/24/2010	Mississauga
Customer # 61087		Order # 20837
Control # 69677-1		P.O. # PO09065
Cust Part # 1" X .375" Flat Bar		Die # AS 7772
Alloy & Temper 6061 T6		Cast # 47707

### Test results

	Rc E
Min. Req.	88
Actual	92

8  
10/04/12

### Typical Chemistry 6061

Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
0.4-0.8	0.7mx	0.15-0.4	0.15mx	0.8-1.20	0.04-0.35	0.05mx	0.25mx	0.15mx

Tensile testing is performed according to ASTM B557.84 requirements  
Mechanical test results conform to specifications for ASTM B 221/SB221, ASTM B 308/ B 308M  
except for Sec. 8.2 (Number of Specimens) which is determined by customer requirement  
The aluminum extrusions tested meet the chemical composition requirements of the alloy specified.

Tested By: Anil Verma Date: 2/24/2010

Sapa Extrusion  
5675 Kennedy Rd.  
Mississauga, ON, L4Z 2H9

Tel: (905) - 890 - 8821  
Fax: (905) - 890 - 3670

P009065

C1063



## Material Test Report

Customer Ship To:

Magna Stainless Inc.  
5775 Kieran St.

St-Laurent

QB H4S 0A3

Our Order: 833132 - 1

Your PO # PO08068

Part # 05885-000-240

Die: LS05885

Description: 1000 x 4.000

Alloy Temper 6061 T6

Print Date: 12/8/2009

### Chemical Properties

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-.40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

### Mechanical Properties

Strength ksi

8/10/04/12

Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
4501	12/4/09	7892	45.29	42.53	14.0

Applicable Specifications: ASTM B221-08 ASTM B308-02 ASTM B429 QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized

Evan Eng, Quality Assurance Mgr.

PO 8068 - 7892

# ANALYSIS CERTIFICATE

**Empire Resources, Inc.**

**One Parker Plaza  
Fort Lee, NJ 07024-2937  
United States  
Tel : (201) 944-2200  
Fax : (201) 944-2226  
tlehr@empireresources.com**

**EMPIRE Letter Ref # : EWR55628**



Thursday, 11 March, 2010

Date : March 11, 2010  
Sales Contract # : E140596  
Alloy-Temper : 6061-T6  
Container # : EXTR20080501  
Case # : EXC17464  
Cast # : 729559  
Die # : A10420  
Specification : 2" X 4" X .125" X 20' TUBE 6061, T6  
Purchase Order : P009207  
Customer Part # :

*Handwritten:* 10/08/12

**MADE IN THE USA**

## Chemical Composition (WT%)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other Elements	
Min	0.40		0.15		0.8	0.04			Each Max	Total Max
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Actual	= 0.53	= 0.17	= 0.19	< 0.01	= 0.8	= 0.07	= 0.01	< 0.01	= 0	

\* Aluminum = Remainder

Actual cast analysis is retained on file.

## Tensile Properties

Test No.	Yield (ksi)	Tensile (ksi)	Elong. (%)
1	38.9	41.8	13

**ASTM B221-06 AMS-QQ-A-200/8-97**

*Handwritten Signature: Ross Toombs*

Authorized Signature

Ross Toombs  
General Manager

*Handwritten:* P009207-EXC17464

*Handwritten:* C1956

## MILL TEST REPORT

his MTR contains 2 pages (Page: 1)

MTR#: AGCL0126 Customer#: MAGDOR PO#: P008736 SO#: PF6435  
 Item#: 12548966061T6 Bundle#: 6008690002 Heat#: 33213/01



Abnahmeprüfzeugnis 3.1 (EN 10204)  
 Inspection certificate – mill certificate

Zeitfiktur nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85360794 01/1  
 Rev. 0  
 Seite / page: 1 von / of 2  
 Datum / date: 2009 10 08

	Bestell Nr. / order no.:	N00371
	Datum / date:	2009 07 13
	Auftragsbest. Nr. / order confirm. no.:	600869
	Datum / date:	2009 07 15
	Lieferschein Nr. / delivery note:	85360794
	Datum / date:	2009 10 08
Akkreditiv Nr. / letter of credit no.:		

<b>Produkt/product</b> Form / form: Sheet Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: [inch]: 0,125x48,00x96,00 Kundenartikel-Nr / customer article no.: 12548966061T6/AM	<b>Bedingungen/terms</b> Techn. Lieferbedingungen / techn. spec.: ASTM B 209-04, AMS-QC-A-250/1-07, ASME SB 209, 2007 Sondervorschrift / special terms:
---	---

AB-Pos. ord.-item.	BNr/Los/Folios Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
01	33213/01/00	01/0034539/9	6061.1	6008690002	4052,028 lbs	72

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion										
Guss Nr. / cast no.	AMAG designation	Si	P	Cu	Mn	Mg	Cr	Ni	Zn	Y
01/0034539/9	6061.1 actual	0,62	0,48	0,21	0,07	0,85	0,16	0,01	0,13	0,05

Zugversuch / Tensile test										
BNr/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]			
33213/01	T6	LT			46,8	39,5	17			
33213/01	T6	LT			47,0	39,8	16			
33213/01	T6	LT			46,7	39,3	17			
33213/01	T6	LT			46,7	39,5	16			
33213/01	T6	LT			46,8	39,3	16			
33213/01	T6	LT			46,8	39,5	16			
33213/01	T6	LT			47,0	39,5	16			
33213/01	T6	LT			47,3	39,9	17			
33213/01	T6	LT			47,3	39,7	16			

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich – [www.amag.at](http://www.amag.at)  
 AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria – [www.amag.at](http://www.amag.at)

P008736 (102)

## MILL TEST REPORT

This MTR contains 2 pages (Page: 2)

MTR#: AGCL0127 Customer#: MAGDOK PO#: P008736 SO#: PF6435  
Item#: .1254896081T0 Bundle#: 6008690002 Heat#: 33213/01



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 85360794 01/1

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2009 10 08

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschine erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - [www.amag.at](http://www.amag.at)  
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - [www.amag.at](http://www.amag.at)